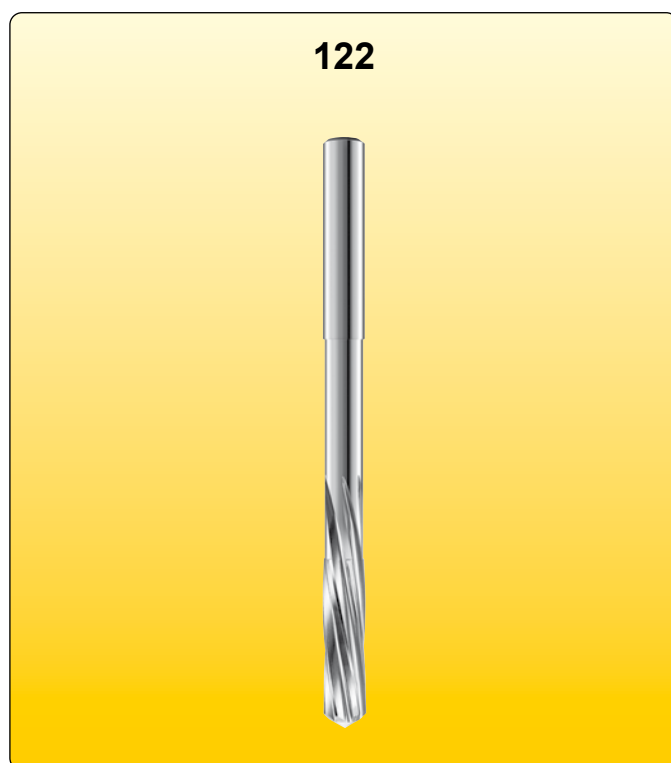


Alesatori ad elica sinistra e taglio destro - tipo B

Tipo di metallo duro K10 - micrograna - DIN 8093 (212) - divisione irregolare - tolleranza H7

Reamers left hand spiral - right hand cut - Type «B»

Tolerance H7 - DIN 8093 (212) - Uneven indexing - K10 - Micrograin carbide



Settori d'impiego / Range of application

A: Leghe Leggere / Light alloys

A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

C: Acciai / Steels

C1.1-1.8 C2.1-2.4 C3.1 C4.1-4.2

D: Acciai inossidabili / Stainless Steel

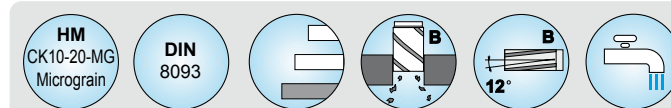
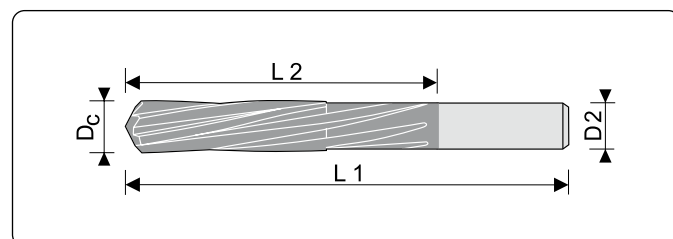
D1.1-1.5

E: Titanio / Titanium

E1.1-1.3 E2.2

F: Ghise / Cast irons

F1.1-1.5 F2.1-2.4



4.
01

D _c mm da-a / from-to Toll. H7	L2	L1	D2	Z	122
					■
					Indicare sempre il Ø mm / Please always indicate Ø mm
1,9 - 2,1	11	49	2	4	122.0190 ÷ 122.0210
2,2 - 2,3	12	53	2,2	4	122.0220 ÷ 122.0230
2,4 - 2,6	14	57	2,5	4	122.0240 ÷ 122.0260
2,7 - 3,1	15	61	3	4	122.0270 ÷ 122.0310
3,2 - 3,7	18	70	3,5	4	122.0320 ÷ 122.0370
3,8 - 4,2	19	75	4	4	122.0380 ÷ 122.0420
4,3 - 4,7	21	75	4,5	4	122.0430 ÷ 122.0470
4,8 - 5,3	23	86	5	4	122.0480 ÷ 122.0530
5,4 - 5,8	26	93	5,6	6	122.0540 ÷ 122.0580
5,9 - 6,2	26	93	5,6	6	122.0590 ÷ 122.0620
6,3 - 6,7	28	101	6,3	6	122.0630 ÷ 122.0670
6,8 - 7,5	31	109	7,1	6	122.0680 ÷ 122.0750
7,6 - 8,5	33	117	8	6	122.0760 ÷ 122.0850
8,6 - 9,5	36	125	9	6	122.0860 ÷ 122.0950
9,6 - 10,6	38	133	10	6	122.0960 ÷ 122.1060
10,7 - 11,8	41	142	10	6	122.1070 ÷ 122.1180
11,9 - 13,2	44	151	10	6	122.1190 ÷ 122.1320

■ Rivestimento su richiesta

■ Coating upon request.

Alesatori ad elica sinistra e taglio destro - tipo B

Tipo di metallo duro K10 - micrograna - DIN 8093 (212) - divisione irregolare - tolleranza H7

Reamers left hand spiral - right hand cut - Type «B»

Tolerance H7 - DIN 8093 (212) - Uneven indexing - K10 - Micrograin carbide

Cent / Cents
0,00

122



Settori d'impiego / Range of application

A: Leghe Leggere / Light alloys

A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

C: Acciai / Steels

C1.1-1.8 C2.1-2.4 C3.1 C4.1-4.2

D: Acciai inossidabili / Stainless Steel

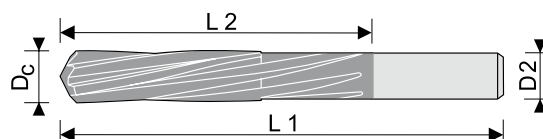
D1.1-1.5

E: Titanio / Titanium

E1.1-1.3 E2.2

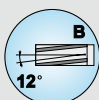
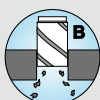
F: Ghise / Cast irons

F1.1-1.5 F2.1-2.4



HM
CK10-20-MG
Micrograin

DIN
8093



D _c mm da-a / from-to H7	L2	L1	D2 h6	Z	122
					■
					Indicare sempre il Ø mm / Please always indicate Ø mm
1,91 - 2,12	11	49	2	4	122.0191 ÷ 122.0212
2,13 - 2,36	12	53	2,2	4	122.0213 ÷ 122.0236
2,37 - 2,65	14	57	2,5	4	122.0237 ÷ 122.0265
2,66 - 3,15	15	61	3	4	122.0266 ÷ 122.0315
3,16 - 3,75	18	70	3,5	4	122.0316 ÷ 122.0375
3,76 - 4,25	19	75	4	4	122.0376 ÷ 122.0425
4,26 - 4,75	21	75	4,5	4	122.0426 ÷ 122.0475
4,76 - 5,30	23	86	5	4	122.0476 ÷ 122.0530
5,31 - 5,80	26	93	5,6	6	122.0531 ÷ 122.0580
5,81 - 6,20	26	93	5,6	6	122.0581 ÷ 122.0620
6,21 - 6,70	28	101	6,3	6	122.0621 ÷ 122.0670
6,71 - 7,50	31	109	7,1	6	122.0671 ÷ 122.0750
7,51 - 8,50	33	117	8	6	122.0751 ÷ 122.0850
8,51 - 9,50	36	125	9	6	122.0851 ÷ 122.0950
9,51 - 10,60	38	133	10	6	122.0951 ÷ 122.1060
10,61 - 11,80	41	142	10	6	122.1061 ÷ 122.1180
11,81 - 13,20	44	151	10	6	122.1181 ÷ 122.1320

■ Rivestimento su richiesta

■ Coating upon request.